

JL 2018 - PRESENT EZFREEDOM FLIP- TOP

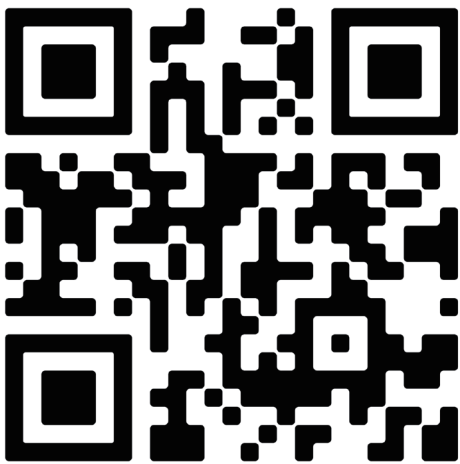
EZ4X4 EZTRUNK™ ASSEMBLY

— MANUAL —

#1918 0061

MAKE IT EZ

Scan QR CODE
for Video MANUAL

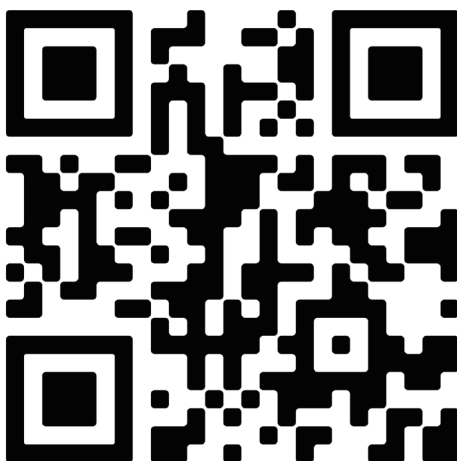


152



JL EZFREEDOM FLIP- TOP Hinge
Patent No.:11,192,432 and Patent Pending

Print the latest manual
Scan QR CODE for PDF MANUAL



149

Customer Service

Any questions? WE ARE HERE TO HELP!
Text or Call **203-901-0055 / Call 203-591-9060**

EMAIL US: SERVICE@EZTRUNK.NET
7 days a week 8:30 AM - 9:00 PM EST

WE CAN HELP YOU!

Lot:

BEFORE BEGINNING, Watch the Latest Video Manual

The FlipTop has a worry-free Lifetime Guarantee either way.

You can stick it down or bolt the FlipTop down. Either way, you are covered. We suggest you only stick the FlipTop down. The FlipTop is good for any speed, car washes, and rough terrain. Love them, and if at a later you want to bolt the FlipTop down, save the bolts in your box. Enjoy the easy flip!

Temperature: Ensure the installation environment is at least 70°F (21°C) to achieve proper adhesive bonding.

Surface Preparation: Thoroughly clean the Hardtop surface with rubbing alcohol. Then, apply 3M™ Primer 94 to promote adhesion.

Curing Time: After installation, allow the adhesive to cure for 24 to 72 hours before subjecting the hinge to any use or stress.

Important Note:

Truck trailer exterior panels are bonded with 3M VHB tape, replacing traditional welding and riveting for a more secure structure and cleaner, more aesthetic appearance.

3M Tape Primer 94



Application The vehicle roof must be clean and dry. Apply the primer with a cotton ball in a uniform coating to the roof top surface. Allow it to dry before applying tape. This is usually in 5 minutes.

Precautionary Statements Prevention Keep away from heat/sparks/open flames/hot surfaces. No smoking. Keep container tightly closed. Do not breathe in fumes/vapors. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye/face protection. Wash hands thoroughly after handling.

Storage Keep cool. Keep container tightly closed. Store locked up in a well-ventilated place. 3M SDS available at www.3M.com

BEFORE BEGINNING, Watch the Latest Video Manual

Preparation for EZ FlipTop Hinge Installation on Treated Roofs

Ceramic Coatings Rhino Liners / Wraps

If your vehicle has:

- 1. Ceramic Coating:** Before starting, watch the Ceramic Coating Removal Video using the QR code below. Proceed with using 1200-grit wet/dry sandpaper, use light pressure to wet-sand the area where the Flip Top will be applied. When finished, clean area with lacquer thinner and apply 3M Primer 94. Then follow the steps in the video for the complete installation of your Flip Top.
- 2. Rhino Liner:** Before starting, watch the Rhino Liner Removal Video with the QR code below. With 600-grit wet/dry sandpaper, use light pressure to wet-sand the area where the Fliptop will be applied. When finished, clean area with lacquer thinner and apply 3M Primer 94. Then follow the steps in the video for the complete installation of your Fliptop.
- 3. Wrapped Top:** ****Do not remove 3M Tape from back of Fliptop at this step**** Lay Fliptop Hinge on the roof where it will be installed. Trace an outline around outer edge of Fliptop. Remove all wrap from the area inside the traced area using heat and a razor. Clean area with Isopropyl Alcohol. When complete clean area with lacquer thinner and apply 3M Primer 94. Then follow the steps in the video for the complete installation of your Fliptop.

Ceramic Coating Removal Video



334_CERAMIC_COATING_REMOVAL

Rhino Liner Removal Video

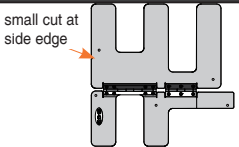
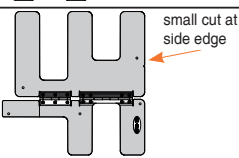
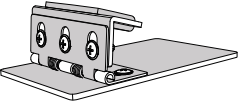
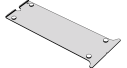
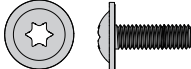
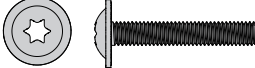
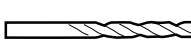


335_PPF_COATING_REMOVAL

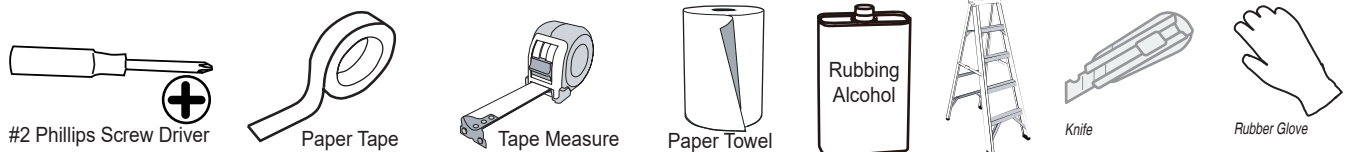
Installation Support Service **203-901-0055**

BEFORE BEGINNING, Watch the Latest Video Manual

CALL WITH ANY QUESTIONS OR FOR MISSING PARTS

NO	Illustration	Description	Part#	QTY.
1		Driver / Left Freedom Top Hinge	1918061D	1
2		Passenger / Freedom Top Right Hinge	1918061P	1
3		JL Lock Kit	191806101	2
4		Alignment Template	191806106-90	1
5		Rubber Pads	25250301	6
6		Primer 94-10	PM9410	1
7		Short Bolt for Hardtop M6x20	062002	10
8		Long Bolt for Freedom Top M6x40	064002	2
9		Lock Nut M6	10062	12+1 extra
10		Rubber Washer	06012	12+1 extra
11		Metal Washer	16012	12+1 extra
12		#10 & #13 Wrench	#10	1
13		Star Wrench-T30	60030	1
14		Drill Bit	#6	1

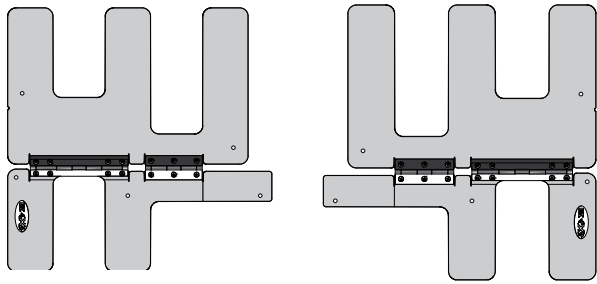
RECOMMENDED TOOLS



WARNING

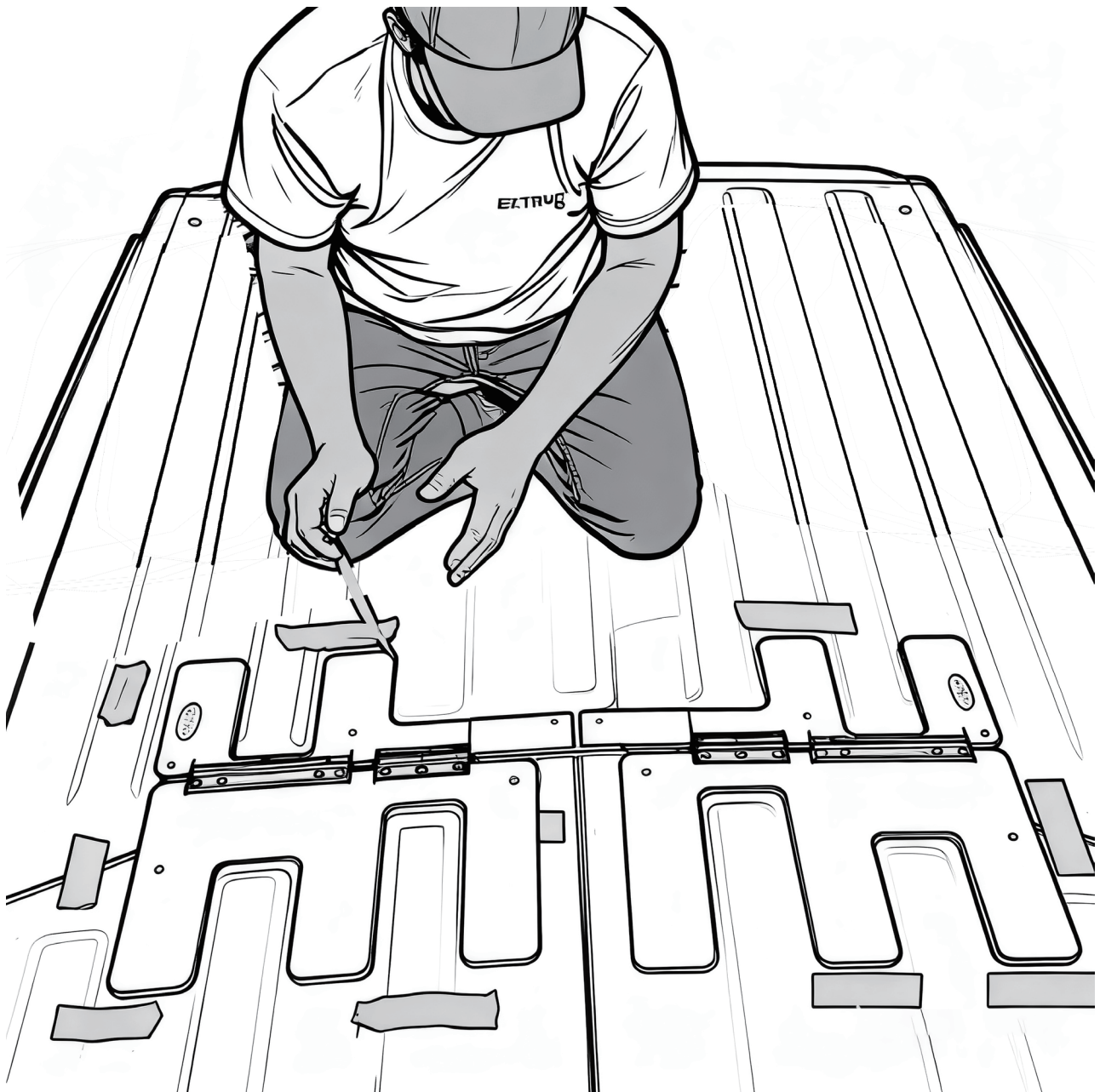
EZFreedom Flip Top Hinge is designed to be installed on a roof with a factory finish, the product has not been tested on after-market finishes. The product warranty is void if the EZFreedom Flip Top Hinge is installed on a roof with any modifications or changes to the finish. Wash and dry roof prior to installation concentrating on the hinge location area. Ambient temperature should be at least **70F** for proper adhesion of the EZFreedom Flip Top Hinge. Please allow the Freedom Top Hinge to cure 24 hours before use.

BEFORE BEGINNING, Watch the Latest Video Manual



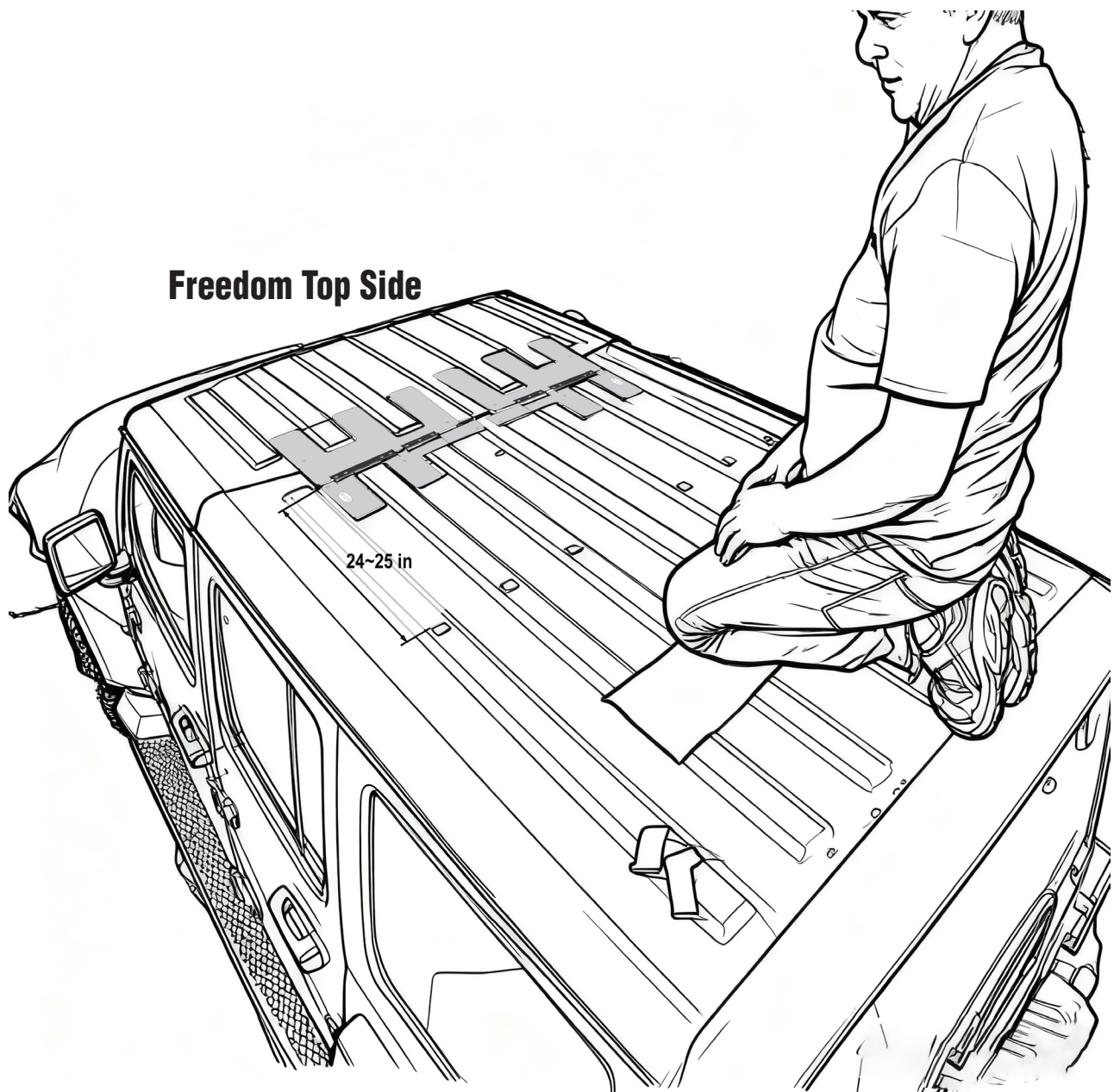
This is the newly updated EZ Flip Top Hinge Panel, designed to significantly enhance radio signal reception for rooftop equipment.

Watching the EZ Flip Hinge installation video, as it demonstrates the process more clearly and intuitively. Video guidance helps you complete the installation effortlessly and ensures optimal results.



Freedom Top Side

BEFORE BEGINNING, Watch the Latest Video Manual



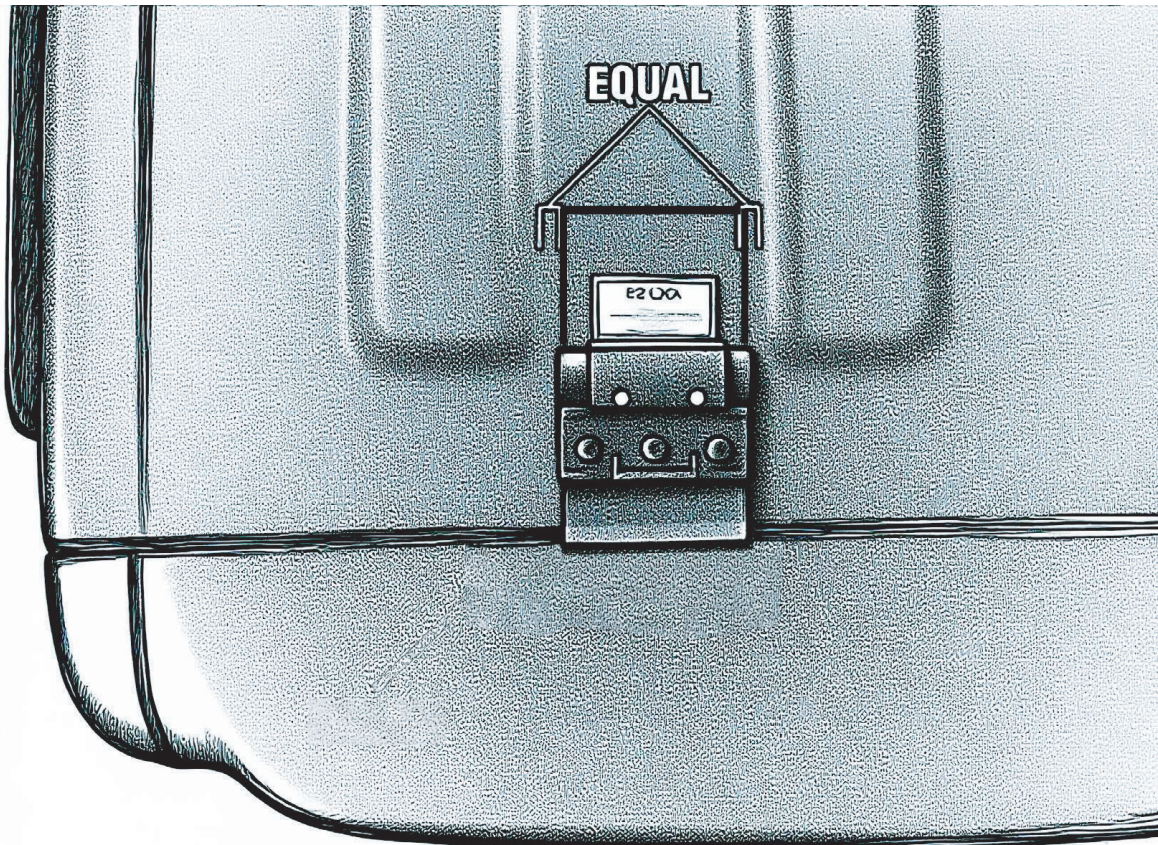
BEFORE BEGINNING, Watch the Latest Video Manual

JL 2DR:

WE HAVE MADE IMPROVEMENTS TO OUR LOCKING SYSTEM.
PLEASE REFER TO THE IMAGE BELOW TO FIND THE CORRECT LOCATION

TO INSTALL YOUR LOCKS.

POSITION THE FLIPTOP PLATE AGAINST THE OUTER EDGE OF THE HARD TOP GROOVE.



CONTACT US WITH ANY QUESTIONS

CALL: 203-901-0055

EMAIL: INFO@EZ4X4.COM



BEFORE BEGINNING. Watch the Latest Video Manual

Dear Valued Customer, We're Here to Help!

- Need Assistance? Contact Us First!
- Need replacement parts?
- Have product questions?
- Returning an item?

We're here to help! For the fastest and most personalized support, please contact EZ4X4 directly first.

Simply send us a message including your **name** and **order number**, and we'll work promptly to resolve your issue. We're committed to making things right!

- Customer Service: **203-591-9060**
- Installation / Technical: **203-901-0055**
- Contact us at: **service@EZTRUNK.net**

Why Contact Us Directly?

- Faster Response: Priority handling by our dedicated team
- Accurate Solutions: 1-on-1 support from product experts
- Guaranteed Satisfaction: Prevent refund delays caused by third-party errors

Please avoid returning it directly to the store or online marketplace to prevent delays. Our team will guide you through a hassle-free replacement or refund process. Thank you for your trust!